



Kierunek Elektronika i Telekomunikacja,  
Studia II stopnia  
**Specjalność: Systemy wbudowane**

# **Metodyki projektowania i modelowania systemów**



# No to zaczynamy....

## **Wprowadzenie do systemów wbudowanych**

- Analiza wymogów
- Założenia projektowe
- Przegląd architektur systemowych
- Podział projektu na część sprzętową i programową
- Implementacja / Integracja
- Zagadnienia bezpieczeństwa funkcjonalnego/ Klasyfikacje SIL.

## **Dokumentacja projektowa i produkcyjna systemów**

- Analiza specyfikacji projektowej
- Dokumentacja przedprojektowa
- Dokumentacja ścieżki sprzętowej (edytor schematów, vault, zarządzanie listą komponentów)
- Dokumentacja ścieżki programowej (Doxygen, SVN)
- Dokumentacja produkcyjna i serwisowa;



The screenshot shows the IEC website page for Functional Safety. The header includes the IEC logo and the text "International Electrotechnical Commission". Navigation links include "myIEC", "Subscribe", "Sitemap", "FAQs", "Contact us", and "Feedback". A secondary navigation bar lists "You & the IEC", "About the IEC", "News & views", "Standards development", "Conformity assessment", "Members & experts", and "Developing countries". The main content area features a breadcrumb trail: "About the IEC > What we do > Technology sectors > Functional Safety". A blue button labeled "Major changes ed2.0" is visible. The main heading is "Functional Safety". Below it, the text reads: "What is functional safety? Let's start with a definition of safety: Freedom from unacceptable risk of physical injury or of damage to the health of people, either directly, or indirectly as a result of damage to property or to the environment. Functional safety is the part of the overall safety that depends on a system or equipment operating correctly in response to its inputs. Functional safety is the detection of a potentially dangerous condition resulting in the activation of a protective or corrective device or mechanism to prevent hazardous events arising or providing mitigation to reduce the fight consequence of the hazardous event". On the left side, there is a sidebar with "IEC 61508 Functional Safety" and buttons for "IEC 61508 Explained", "FAQ - Edition 2.0", and "FAQ - Edition 1.0". On the right side, there is an image of a power plant control room with the caption "Power plant control room".

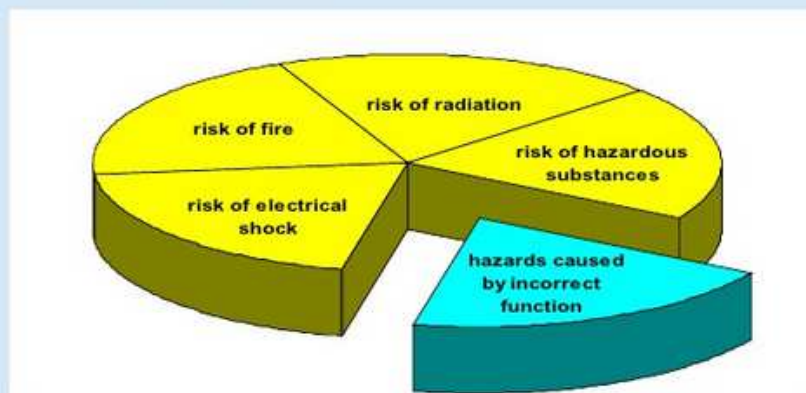
Definicja z witryny UDT  
*„Bezpieczeństwo funkcjonalne rozumiane jako ogólne podejście do wszystkich działań w cyklu życia bezpieczeństwa systemów zawierających elektryczne i/lub elektroniczne i/lub programowalne elektroniczne elementy składowe”*



# Bezpieczeństwo funkcjonalne jest tylko częścią polityki bezpieczeństwa dla systemów

Functional safety is just one part of the overall safety strategy

Safety (in general) means protection against ALL hazards (movement, heat, radiation, electrical shock, etc.)



“Functional Safety” means protection against hazards caused by incorrect function.

*Bezpieczeństwo funkcjonalne dotyczy systemów aktywnych!*

Bezpieczeństwo funkcjonalne [PN-EN 61508-4] to część bezpieczeństwa całkowitego odnosząca się do EUC (ang. *Equipment Under Control*) i systemu sterowania EUC, która zależy od prawidłowego działania systemów E/E/PE (system elektryczny/ elektroniczny/ programowalny elektroniczny) związanych z bezpieczeństwem, systemów związanych z bezpieczeństwem wykonanych w innych technikach i zewnętrznych środków do zmniejszania ryzyka.

# ***IEC 61508 Standard for Functional Safety of Electrical/Electronic/Programmable Electronic Safety-Related Systems***



*EC 61508 is intended to be a basic functional safety standard applicable to all kinds of industry. It defines functional safety as: "part of the overall safety relating to the EUC (Equipment Under Control) and the EUC control system which depends on the correct functioning of the E/E/PE safety-related systems, other technology safety-related systems and external risk reduction facilities."*





# Functional Safety and IEC 61508

<http://www.iec.ch/functionalsafety/>



International  
Electrotechnical  
Commission

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International Standards and Conformity Assessment for all electrical, electronic and related technologies

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About the IEC > What we do > Technology sectors > **Functional Safety**



IEC 61508

## Functional Safety

IEC 61508 Explained

FAQ - Edition 2.0

FAQ - Edition 1.0

S+ IEC 61508 | **IEC 61508 ed2.0** | IEC 61508 ed1.0

## S+ IEC 61508

S+ IEC 61508 edition 2.0 Commented version (2010-04), *Functional safety of electrical/electronic/programmable electronic safety-related systems*

The CD contains parts 1 to 7 of IEC 61508 edition 2.0 published in April 2010, along with the S+ IEC 61508 Commented version of the entire series. All files are in PDF format.

The S+ IEC 61508 single file is a compilation of the seven-part official IEC standard in English, enriched with the following information:

- track changes displayed in red, highlight all changes of the technical content made to edition 1.0

~3KCHF





# IEC 61508 – gdzie kupić? jak czytać?

<http://sklep.pkn.pl/>

The screenshot shows a web browser window with the URL [sklep.pkn.pl/pn-en-61508-1-2010p.html](http://sklep.pkn.pl/pn-en-61508-1-2010p.html). The page header includes the PKN logo (Polski Komitet Normalizacyjny) and the text "SYSTEM CYFROWEJ SPRZEDAŻY PRODUKTÓW I USŁUG". A navigation bar contains "Normy" and "Inne produkty". The main content area displays the product title "PN-EN 61508-1:2010 - wersja polska" with prices: "Bez VAT: 138,60 PLN" and "Z VAT: 170,48 PLN". Below the prices, the text reads: "Bezpieczeństwo funkcjonalne elektrycznych/elektronicznych/programowalnych elektronicznych systemów związanych z bezpieczeństwem – Część 1: Wymagania ogólne." A section titled "Zakres" follows, describing the scope of the standard.



# IEC 61508 – Baaaardzo dużo informacji w sieci



IEC 61508 Overview Report

A Summary of the  
IEC 61508 Standard for Functional Safety of  
Electrical/Electronic/Programmable Electronic Safety-Related  
Systems

[http://www.win.tue.nl/~mvdbrand/courses/sse/1213/iec61508\\_overview.pdf](http://www.win.tue.nl/~mvdbrand/courses/sse/1213/iec61508_overview.pdf)

[https://www.youtube.com/watch?v=wve6\\_3oArmw](https://www.youtube.com/watch?v=wve6_3oArmw)

WELCOME

Warsztaty szkoleniowe

Technologia SafetyLon  
w systemach związanych z bezpieczeństwem  
funkcyjnym

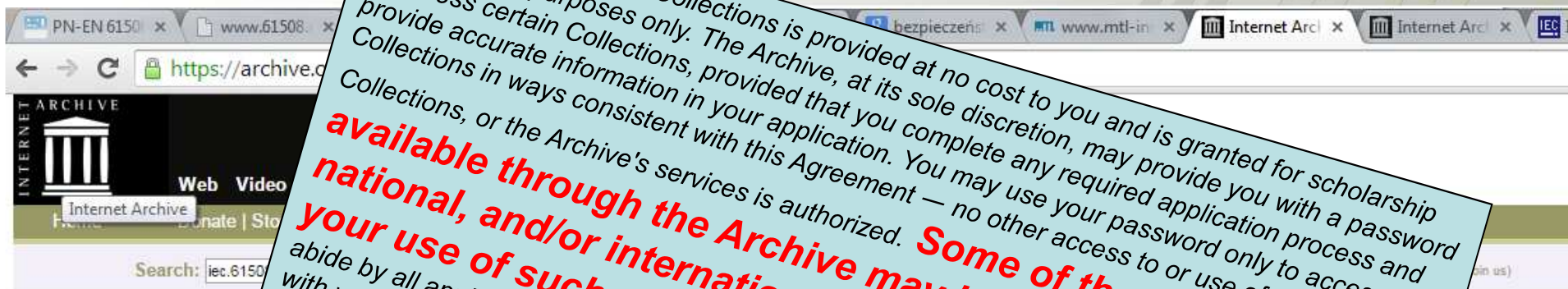
**Podstawy bezpieczeństwa funkcjonalnego  
wg PN EN IEC 61508**

Moduł 3

*Systemy automatyki budynku realizujące funkcje bezpieczeństwa – struktury sprzętu*  
Marcin JACHIMSKI , Zbigniew MIKOS , Grzegorz WRÓBEL AGH Akademia Górniczo-Hutnicza, Katedra Energoelektroniki i Automatyki Systemów Przetwarzania Energii



# IEC 61508 – Baaaardzo dużo informacji w sieci



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[IS/IEC 61508-1](#)  
**Definitions and abbreviations**  
In order to promote public education and world peace, this legal document is hereby made available to all who know and speak the laws that govern them. (For more information, visit the website of Indian Standards (BIS) Division Name: Electrotechnical Standards  
**Keywords:** [data.gov.in](#); [standardsbis.in](#); [public.resource.org](#)  
**Downloads:** 76



## **IEC 61508**

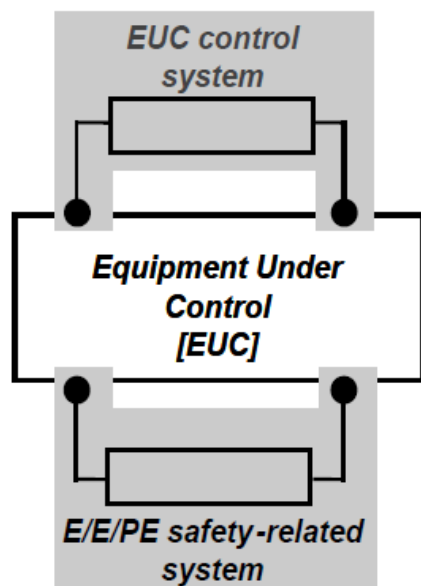
**Bezpieczeństwo funkcjonalne związanych z bezpieczeństwem systemów elektrycznych/elektronicznych/programowalnych systemów elektronicznych**

Na podstawie normy IEC 61508 definiowane są wymagania w stosunku do systemów bezpieczeństwa w zakresie bezpieczeństwa urządzeń niezależnie od zastosowania. Nie chodzi przy tym wyłącznie o harmonizację prawodawstwa krajowego z normami międzynarodowymi. Chodzi natomiast w większym stopniu o stosowane coraz częściej do zadań związanych z bezpieczeństwem urządzenia i czujniki wyposażone w mikroprocesory.

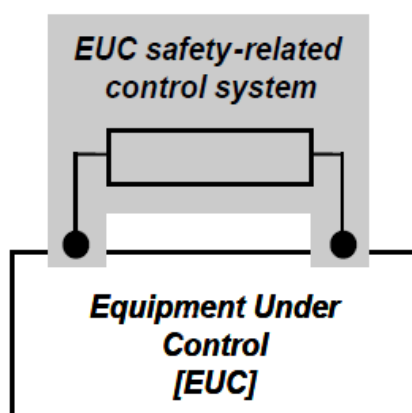
- Część 1: Wprowadza koncepcję bezpieczeństwa funkcjonalnego i prezentuje przegląd norm z rzędu IEC 61508.
- Część 2: Wymogi odnośnie do związanych z bezpieczeństwem systemów elektrycznych/elektronicznych/programowalnych systemów elektronicznych
- Część 3: Wymogi dotyczące oprogramowania
- Część 4: Pojęcia i skróty
- Część 5: Przykłady ustalania stopnia nienaruszalności bezpieczeństwa
- Część 6: Dyrektywa wykonawcza do cz. 2 i 3
- Część 7: Wskazówki wykonawcze dot. procedur i sposobów postępowania

# Bezpieczeństwo funkcjonalne – definicje za IEC 61508

## Protection system architecture



## Safety-related control system architecture



### **Funkcja bezpieczeństwa**

to funkcja do zaimplementowania przez system E/E/PE związany z bezpieczeństwem, system związany z bezpieczeństwem wykonany w innej technice lub zewnętrzne urządzenie do zmniejszania ryzyka, którego przeznaczeniem jest osiągnięcie lub utrzymanie stanu bezpiecznego EUC, w odniesieniu do konkretnego zdarzenia zagrażającego

**Nienaruszalność bezpieczeństwa** to prawdopodobieństwo, że system związany z bezpieczeństwem wykona właściwie wymagane funkcje bezpieczeństwa w określonych warunkach i w określonym przedziale czasowym.

**Poziom nienaruszalności bezpieczeństwa (SIL)** poziom dyskretny (jeden z czterech możliwych) do wyszczególnienia wymagań nienaruszalności bezpieczeństwa funkcji bezpieczeństwa, które powinny być przypisane w systemach E/E/PE związanych z bezpieczeństwem, przy czym poziom nienaruszalności bezpieczeństwa 4 jest poziomem najwyższym, a poziom nienaruszalności bezpieczeństwa 1 poziomem najniższym.





# Poziom nienaruszalności bezpieczeństwa (SIL *Safety Integrity Level*)

| Poziom nienaruszalności bezpieczeństwa | Rodzaj pracy na rzadkie przywołanie (średnie prawdopodobieństwo uszkodzenia wykonania jego zaprojektowanej funkcji na żądanie) | Rodzaj pracy na częste przywołanie lub ciągły (prawdopodobieństwo uszkodzenia niebezpiecznego na godzinę) |
|--|--|---|
| 4                                      | od $\geq 10^{-5}$ do $< 10^{-4}$   | od $\geq 10^{-9}$ do $< 10^{-8}$  |
| 3                                      | od $\geq 10^{-4}$ do $< 10^{-3}$   | od $\geq 10^{-8}$ do $< 10^{-7}$  |
| 2                                      | od $\geq 10^{-3}$ do $< 10^{-2}$   | od $\geq 10^{-7}$ do $< 10^{-6}$  |
| 1                                      | od $\geq 10^{-5}$ do $< 10^{-1}$   | od $\geq 10^{-6}$ do $< 10^{-5}$  |

**Bezpieczeństwo funkcjonalne – awers i rewers**  
 Pomiary Automatyka Robotyka 1/2008  
 prof. dr inż. Tadeusz Missala  
 Przemysłowy Instytut Automatyki i Pomiarów, Warszawa

| Rodzaj pracy                 | Typ systemu związanego z bezpieczeństwem  |   |
|------------------------------|---|---|
|                              | Sterowanie  | Ochrona   |
| Na rzadkie przywołanie       | Wymaga się, aby system sterowania pracował w krótkich odstępach czasu, np. ABS.                                   | Systemy ochronne, których liczba zdarzeń jest mała w porównaniu z liczbą testów sprawdzających (np. system odcięcia instalacji chemicznej)  |
| Ciągły/na częste przywołanie | Wymaga się, aby system pracował mniej lub więcej ciągle w długich przedziałach czasu, np. stymulator pracy serca. | Systemy ochronne, których liczba zdarzeń jest duża w porównaniu z liczbą testów sprawdzających (np. fotoelektryczny system ochrony maszyny) |





# Poziom nienaruszalności bezpieczeństwa (SIL Safety Integrity Level)

Risk graph according to IEC 61508/61511

|    |    | W3                  | W2                  | W1    |       |
|----|----|---------------------|---------------------|-------|-------|
| C1 |    | –                   | –                   | –     |       |
| C2 | F1 | P1                  | SIL 1               | –     |       |
|    |    | P2                  | SIL 1               | SIL 1 |       |
|    | F2 | P1                  | SIL 2               | SIL 1 | SIL 1 |
|    |    | P2                  | SIL 3               | SIL 2 | SIL 1 |
| C3 | F1 | SIL 3               | SIL 3               | SIL 2 |       |
|    | F2 | SIL 4 <sup>1)</sup> | SIL 3               | SIL 3 |       |
| C4 |    | –                   | SIL 4 <sup>1)</sup> | SIL 3 |       |

## Consequences

- C1 minor injury
- C2 serious permanent injury to one or more persons; death of one person.
- C3 death of several persons
- C4 very many people killed

## Exposure time

- F1 rare to more often
- F2 frequent to permanent

## Avoidance of hazard

- P1 possible under certain circumstances
- P2 almost impossible

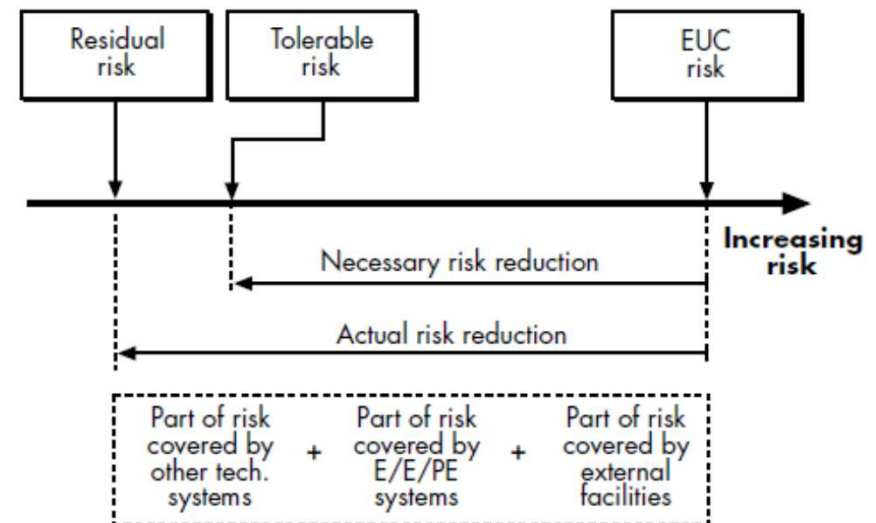
## Probability of unwanted occurrence

- W1 very slight
- W2 slight
- W3 relatively high

**An introduction to  
Functional  
Safety and IEC 61508  
AN9025  
Members of The MTL  
Instruments Group plc**

*The development of safety functions, which embody the main principles of the standard, requires the following steps:*

- *Identify and analyse the risks;*
- *Determine the tolerability of each risk;*
- *Determine the risk reduction necessary for each intolerable risk;*
- *Specify the safety requirements for each risk reduction, including their safety integrity levels (SILs);*
- *Design safety functions to meet the safety requirements;*
- *Implement the safety functions;*
- *Validate the safety functions.*





## Analiza ryzyka...

*Osiągnięcie wymaganego poziomu nienaruszalności bezpieczeństwa jest możliwe poprzez zwiększenie odporności sprzętu na awarie lub zwiększenie odsetka bezpiecznych uszkodzeń tego sprzętu (takich, które nie prowadzą do sytuacji niebezpiecznych) [15]. W PN-EN 61508 proponuje się różne techniki, których zastosowanie pozwala osiągnąć pożądany poziom SIL. Na przykład odsetek bezpiecznych uszkodzeń można zwiększyć poprzez zastosowanie technik zwiększających prawdopodobieństwo wykrycia uszkodzeń i ich prawidłową obsługę (takich jak np. diagnostyka). Inną techniką jest zastosowanie sprzętu na tyle niezawodnego, że spełniającego określone wcześniej wymogi nienaruszalności bezpieczeństwa. Jeszcze inną techniką jest zastosowanie sprzętu odpornego na wewnętrzne awarie, co oznacza, że zostaną podjęte dodatkowe środki (takie jak np. redundancja) w celu uniknięcia sytuacji niebezpiecznych nawet jeśli nastąpiło uszkodzenie. W przypadku zastosowania redundancji lub redundancji w połączeniu z diagnostyką, poszczególne struktury wielokanałowe wpływają w różny sposób na poziom bezpieczeństwa realizowanych funkcji, dostępność systemu oraz tolerancję uszkodzeń.*

**Systemy automatyki budynku realizujące funkcje bezpieczeństwa – struktury sprzętu**

Marcin JACHIMSKI , Zbigniew MIKOS , Grzegorz WRÓBEL AGH Akademia Górniczo-Hutnicza, Katedra Energoelektroniki i Automatyki Systemów Przetwarzania Energii



## Analiza ryzyka...

*Nadmiarowe struktury wielokanałowe oznacza się kodem skrótowym  $MooN(D)$ , który oznacza strukturę  $N$  kanałową o sposobie głosowania „ $M$  kanałów z  $N$  dostępnych”.  $M$  oznacza liczbę sprawnych kanałów z spośród  $N$  dostępnych, która wystarcza do prawidłowej realizacji funkcji bezpieczeństwa. Opcjonalnie specyfikowana na końcu kodu skrótowego litera  $D$  oznacza kanały z diagnostyką.*

*Stosowane są następujące systemy:*

- 1oo1 jedno wyjście z jednego,*
- 1oo2 jedno wyjście z dwu,*
- 2oo2 dwa wyjścia z dwu,*
- 2oo3 dwa wyjścia z trzech,*
- 1oo2D jedno wyjście z jednego z diagnostyką,*
- 1oo2D jedno wyjście z dwu z diagnostyką,*
- 2oo3D dwa wyjścia z trzech z diagnostyką.*

***Systemy automatyki budynku realizujące funkcje bezpieczeństwa – struktury sprzętu***

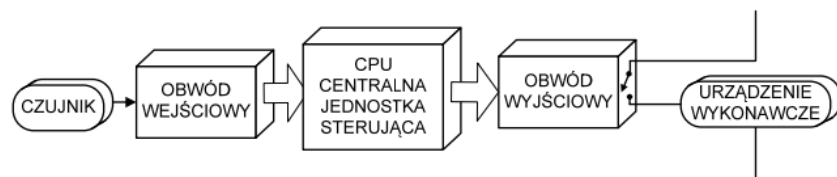
*Marcin JACHIMSKI , Zbigniew MIKOS , Grzegorz WRÓBEL AGH Akademia Górniczo-Hutnicza, Katedra Energoelektroniki i Automatyki Systemów Przetwarzania Energii*



# Analiza ryzyka...

## Własności struktury jednokanałowej 1oo1:

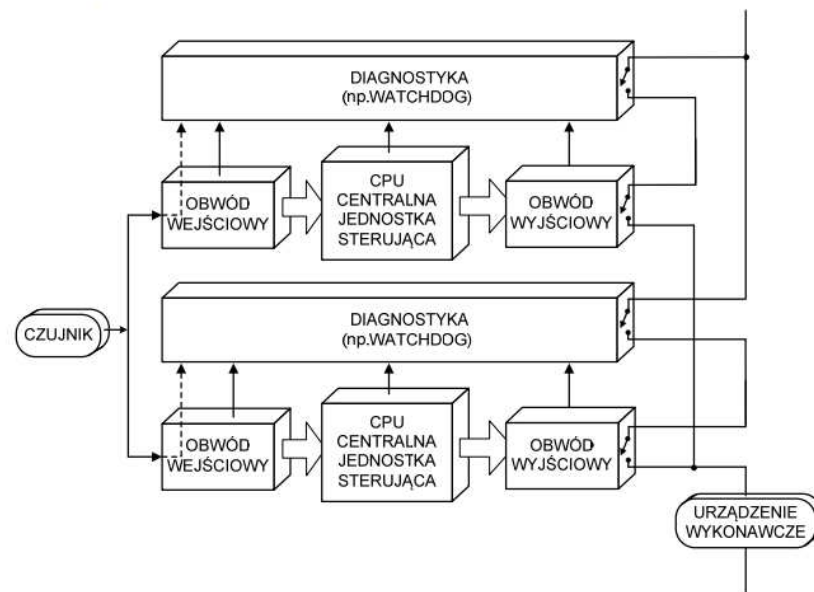
- minimalna konfiguracja,
- brak dodatkowych środków bezpieczeństwa.



Rys. 4. Struktura jednokanałowa 1oo1

## Własności struktury dwukanałowej z diagnostyką 2oo2D:

- budowa oparta na podstawie dwóch struktur 1oo1D,
- zwiększona dostępność.

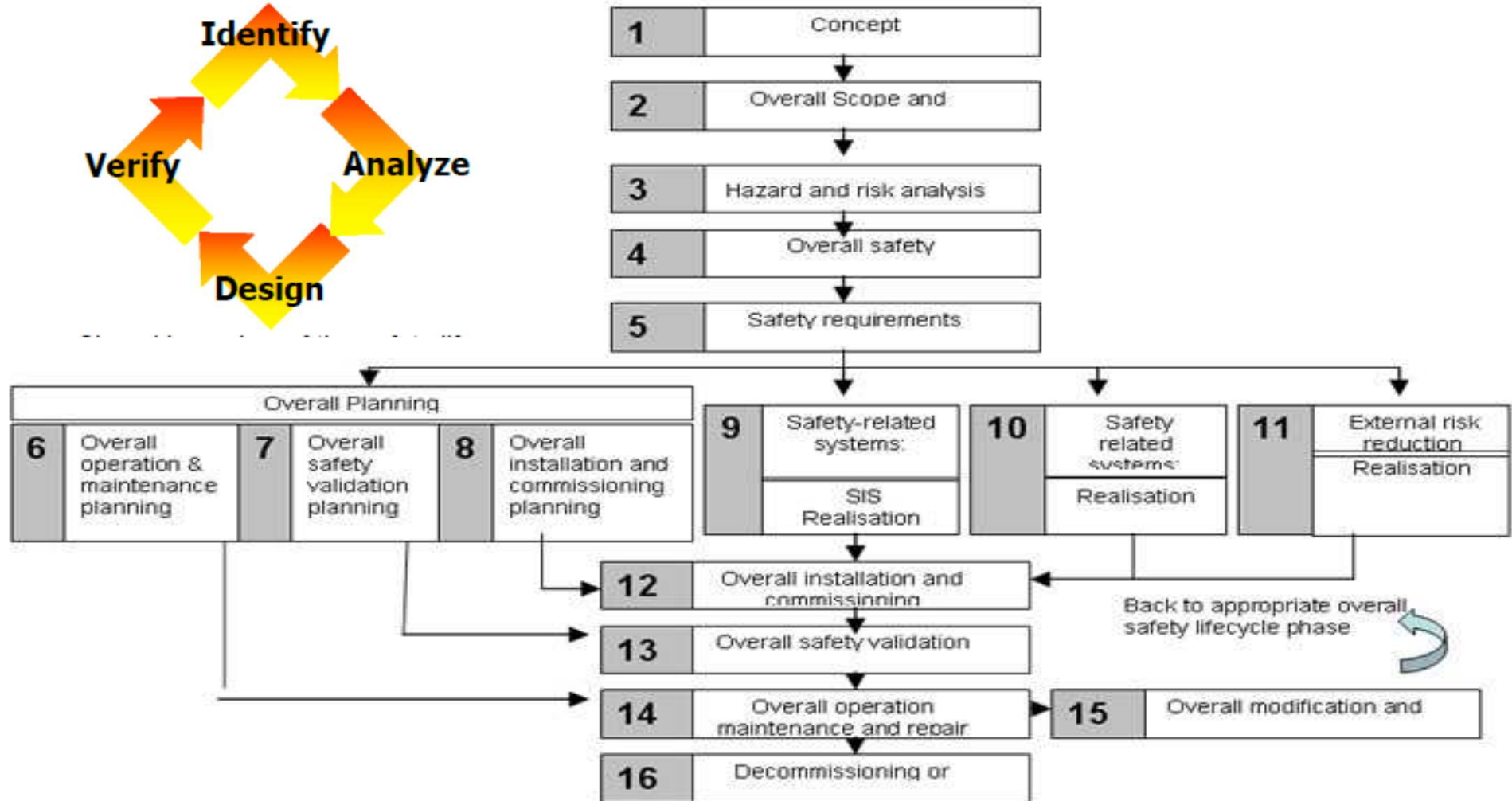
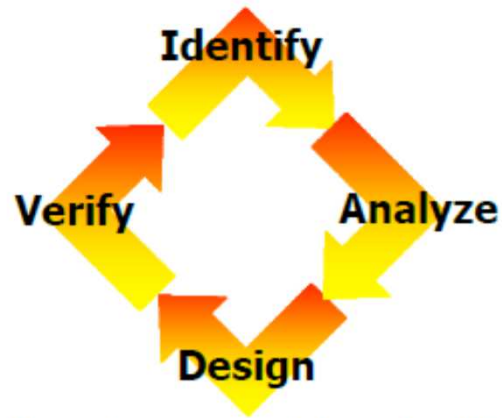


Rys. 9. Struktura dwukanałowa z diagnostyką 2oo2D

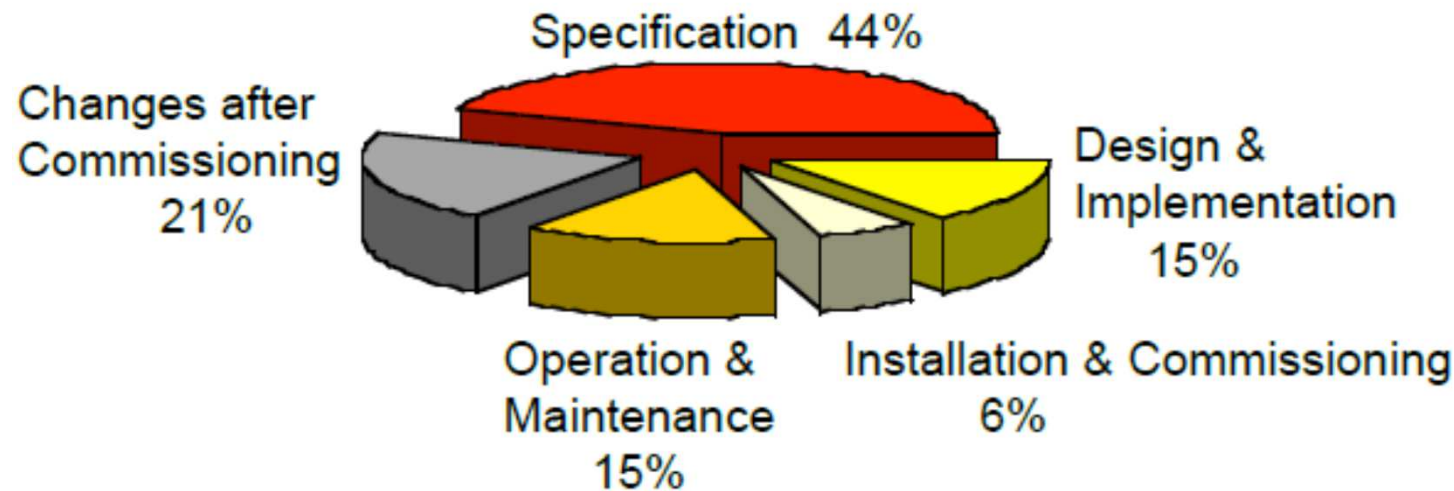
*Systemy automatyki budynku realizujące funkcje bezpieczeństwa – struktury sprzętu*

Marcin JACHIMSKI , Zbigniew MIKOS , Grzegorz WRÓBEL AGH Akademia Górniczo-Hutnicza, Katedra Energoelektroniki i Automatyki Systemów Przetwarzania Energii

# IEC 61508 *Safety lifecycle*



## Przyczyna wypadków



*The safety life cycle concept came from studies done by the Health Safety Executive (HSE) in the United Kingdom. The HSE studied accidents involving industrial control systems and classified accident causes as shown above.*

# IEC 61508 *Functional Safety Assessment*

| Minimum level of Independence   | Consequence |                 |                 |    |
|---|-------------|-----------------|-----------------|----|
|   | A           | B               | C               | D  |
| Independent person  | HR          | HR <sup>1</sup> | NR              | NR |
| Independent department  | -           | HR <sup>2</sup> | HR <sup>1</sup> | NR |
| Independent organization<br>(see note 2 of 8.2.12)  | -           | -               | HR <sup>2</sup> | HR |
| Typical consequences could be:<br>Consequence A - minor injury (for example temporary loss of function);<br>Consequence B - serious permanent injury to one or more persons, death to one person; Consequence C - death to several people;<br>Consequence D - very many people killed.<br><br>Abbreviations – HR - highly recommended, NR – not recommended |             |                 |                 |    |

Table 1: Assessment independence level as a function of consequence.

| Minimum level of Independence | Safety integrity level |                 |                 |    |
|-------------------------------|------------------------|-----------------|-----------------|----|
|                               | 1                      | 2               | 3               | 4  |
| Independent person            | HR                     | HR <sup>1</sup> | NR              | NR |
| Independent department        | -                      | HR <sup>2</sup> | HR <sup>1</sup> | NR |
| Independent organization      | -                      | -               | HR <sup>2</sup> | HR |
|                               |                        |                 |                 |    |

Table 2: Assessment independence level for E/E/PE and software life cycle activities.



## IEC 61508 Certification

Web Seminar January 28, 2010

Dr. William M. Goble

exida

Sellersville, PA USA



## IEC 61508 – Fundamental Concepts

IEC61508 Safety  
Life Cycle –  
detailed  
engineering

Systematic faults  
Design Mistakes

RELIABILITY

Probabilistic  
performance  
based system  
design

Random failures

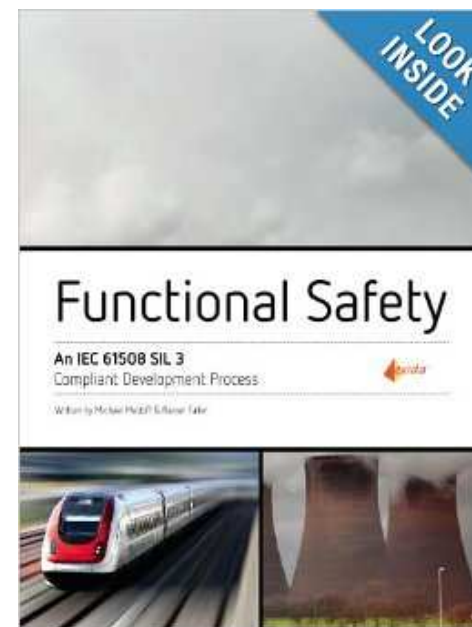
RELIABILITY



# Metodyka zgodna z IEC 61508

## Zagadnienia

- *Project Development Process Overview*
- *Documentation*
- *Configuration Management*
- *Function Safety Management*
- *Safety Requirements*
- *Safety Validation Test Planning*
- *System Architecture Design*
- *Hardware Design*
- *Software Design*
- *Implementation*
- *Integration and Safety Validation Test Execution*
- *Modification Procedure*
- *Verification*



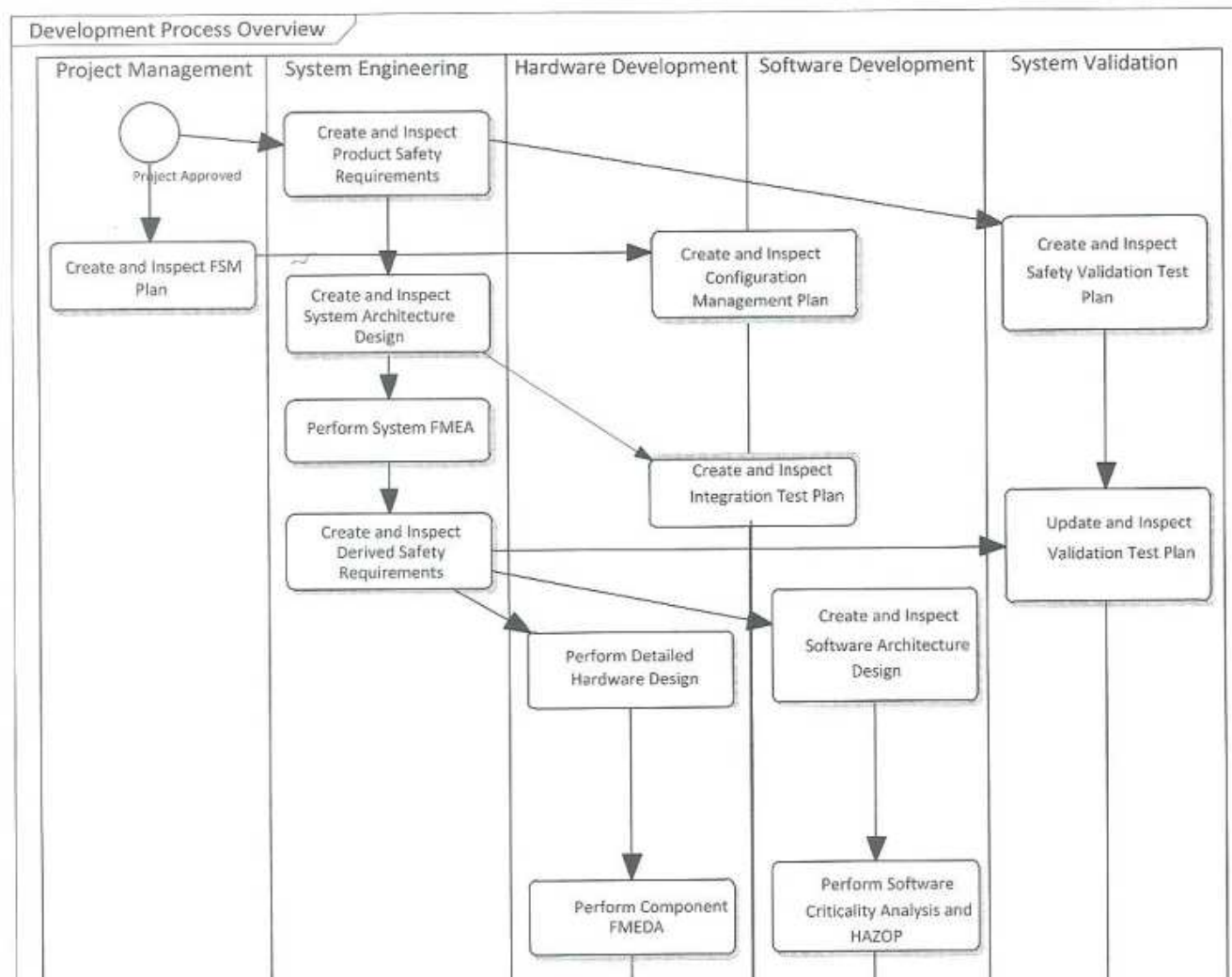
**Functional Safety - An IEC 61508 SIL 3 Compliant  
Development Process**

*November 20, 2010*

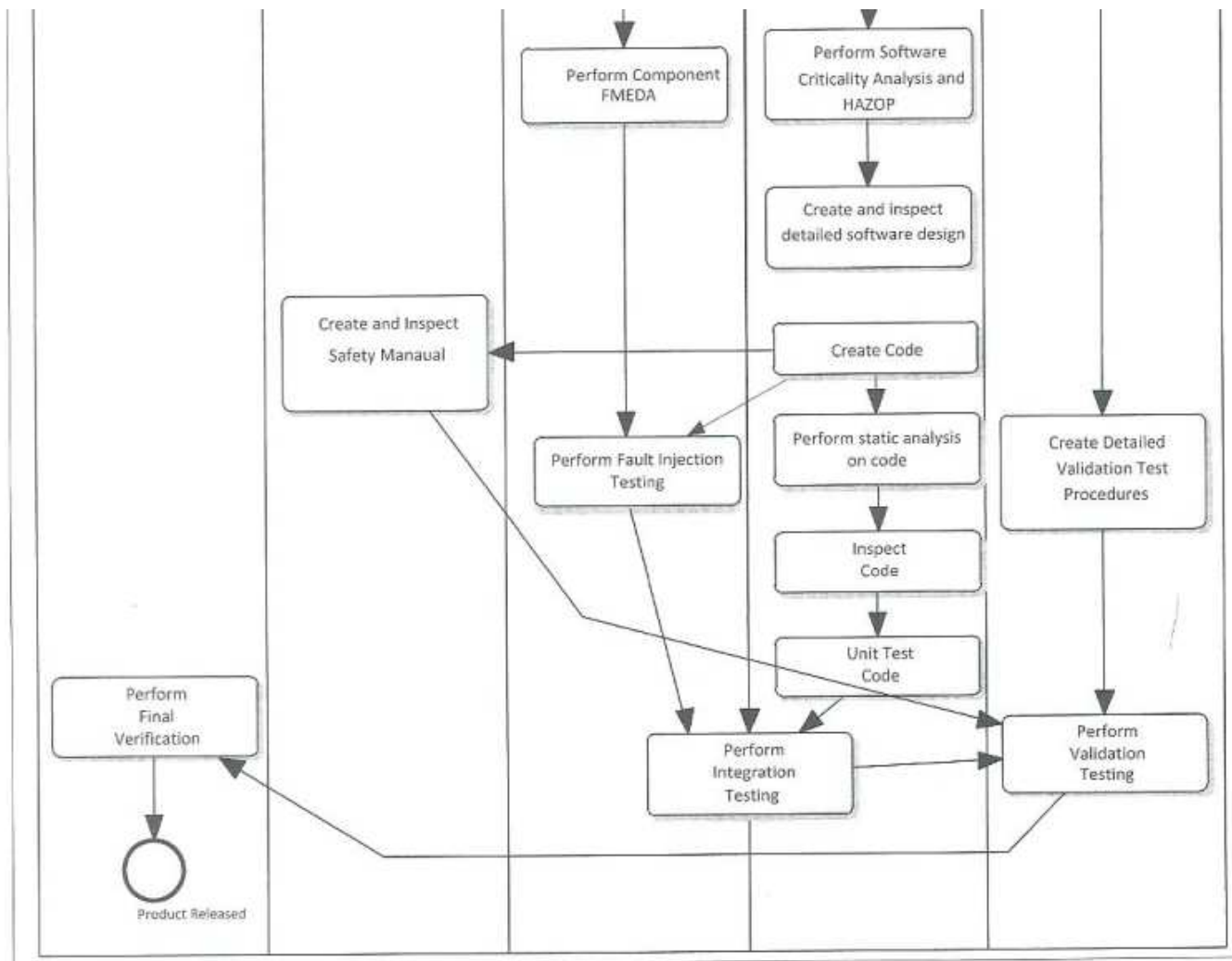
by [Michael Medoff & Rainer Faller](#)

*FMEA –  
Failure Mode  
and Effects  
Analysis*

*FMEDA –  
Failure Modes,  
Effects and  
Diagnostic  
Analysis*



# Metodyka zgodna z IEC 61508 *Development Process Overview*



# Metodyka zgodna z IEC 61508

## Development Process Overview



| Phase  | Process Steps in Phase   |
|--|--|
| Safety Requirements                              | Create and Inspect Product Safety Requirements   |
| Safety Validation Test Planning                  | Create and Inspect Safety Validation Test Plan.  |
| System Architecture Design                       | <ul style="list-style-type: none"> <li>• Create and inspect System Architecture Design</li> <li>• Perform System FMEA</li> <li>• Create and Inspect Derived Safety Requirements</li> <li>• Create and Inspect Integration Test Plan</li> </ul> |
| Hardware Design                                  | <ul style="list-style-type: none"> <li>• Perform Detailed Hardware Design</li> <li>• Perform Hardware FMEDA</li> <li>• Perform Fault Injection Testing</li> </ul>  |
| Software Design                                  | <ul style="list-style-type: none"> <li>• Create and Inspect Software Architecture</li> <li>• Perform Software Criticality Analysis and HAZOP</li> <li>• Create and Inspect Detailed Software Design</li> </ul>                                 |
| Implementation                                   | <ul style="list-style-type: none"> <li>• Create Code</li> <li>• Perform Static Analysis</li> <li>• Inspect Code</li> <li>• Unit Test Code</li> </ul>   |
| Integration and Safety Validation Test Execution | <ul style="list-style-type: none"> <li>• Perform Integration Testing</li> <li>• Perform Validation Testing</li> </ul>  |





### 3.1 Requirements of IEC 61508

- Documentation shall be available to those who need it to perform specific duties defined by the standard.
- Documents shall have meaningful titles or names indicating the scope of the contents
- Documents shall have some form of index arrangements to allow ready access to the information required in the standard
- Documents shall have a revision attribute to make it possible to identify different revisions of the document
- Documents shall have a revision history to document what changed in each version
- Documents shall be structured to make it possible to search for relevant information
- All relevant documents shall be created, revised, amended, reviewed, and approved under the control of an appropriate document control system



The ideal DMS and associated process has the following requirements:

1. All official documents required for safety compliance are stored in the Document Management System (DMS). The DMS is a system used to organize, find, and store documents. The DMS shall have the following requirements:
  - The ability to store both electronic and paper documents
  - The ability to manage multiple versions of each document.
  - The ability to check out documents so that only one person can change the document at a time.

The following desired attributes of the DMS are not required, but it is recommended that they be considered when choosing and DMS:

- The ability to present the document structure in multiple, configurable hierarchies.
- The ability to do a keyword search and a full text search on all electronic documents.
- The ability to archive documents onto a secondary removable medium.
- The ability to track approvals of a document.
- Support for security which limits whom can access certain documents.



2. Not all information must be stored in documents. Some information, such as requirements, schematics and design models, may be stored in repositories of Computer Aided Software Engineering (CASE) tools. However, if access is limited to the repositories, then documents or reports must be generated from the tools so that everyone who requires the information has access to it. If important safety information is to be stored in a repository, this must be documented in the Functional Safety Management (FSM) plan.
3. All documents shall be stored electronically if possible.
4. All documents shall have a unique document number assigned to them. This number may be assigned by the DMS.
5. All documents shall have a unique document name assigned to them. This name should be chosen by the author.



6. All documents shall have a document type assigned to them. At a minimum, the following document types shall be supported:
- Safety Requirements Specification
  - Functional Safety Management Plan
  - Safety Validation Plan
  - Configuration Management Plan
  - Safety Manual
  - Architecture design description
  - Detailed Design Specification
  - Development Tools and coding standards
  - Hardware Design Documents
  - Electronic Schematics
  - Software Design Documents
  - Source Code
  - Software System Integration Test Results
  - Programmable Electronics integration test results
  - Safety Validation Test Results
  - Impact Analysis Results





7. All documents shall be assigned to a project
8. All documents shall be assigned to a product or set of products
9. All documents shall have a standard template applied. This template consists of the following items:
  - Title page containing the following:
    - Company Name
    - Title of Document
    - Type of Document
    - Project Name
    - Product Name
    - Author(s)
    - Document Number
    - Revision Number
    - Date of Current Revision
    - Copyright information



# Metodyka zgodna z IEC 61508

## Documentation



- Revision History Page containing the following
  - Revision History Table containing the following
    - Column for date of revision
    - Column for author of revision
    - Column for revision number defined as follows:
      - 0.x for any revisions prior to document approval
      - 1.0 for first approved version
      - 1.x for any minor revisions
      - Y.0 for any major revisions (Y = 2, 3, 4....)
    - Column for description of changes
    - Header Row
    - One Row for every revision.
  - Table of Contents
  - List of Required Reviewers and Approvers
  - Body of document



## 10. Document Content

- All standard document types shall have a template available that consists of the standard document template plus a document specific template. These templates will be listed in Appendix A of this document.
- All documents shall include both graphical and natural language descriptions if appropriate.
- All safety critical documents shall have a checklist at the end of the template that should be filled out prior to or during the document review.

## 11. Documents shall be organized so that it is easy to find and retrieve documents. It is desired that documents can be retrieved via multiple of the following mechanisms:

- By knowing or entering document number
- By knowing or entering document name
- By entering part of a name, viewing all documents that match that name or part of name, and choosing a document from the list.
- By viewing a list of projects, choosing a project, viewing all documents associated with that project, and choosing a document from that list.
- By viewing a list of products, choosing a product, viewing all documents associated with that product, and choosing a document from that list
- By viewing a list of all documents created or modified within a certain date range, and choosing a document from that list
- By viewing all documents from a particular author, and choosing a document from that list
- By viewing all documents of a particular type, and choosing a document from that list



12. The document management system shall be available to everyone in the organization who needs to access the documents in order to perform their job. The document management system may limit access to documents so that each user can only access the documents they need in order to perform their job.
13. The document management system shall be completely backed up periodically. At least one backup should be stored on site and another backup should be stored off site. The backups should be updated periodically so that more recent documents are not lost in a disaster scenario.
14. Periodically or at least once per year, attempt to restore a system by using the backups. This will verify that the backups and backup process are working properly.

## +Definicje procedur

- Tworzenie nowego dokumentu
- Wysłanie dokumentu do zatwierdzenia
- Zatwierdzanie dokumentu
- Zarządzanie zmianami wersji dokumentu



# Metodyka zgodna z IEC 61508

## Configuration Management



Configuration management applies throughout all phases of the development process and establishes how change is controlled and documented. It provides the means to build a product in a reliable and repeatable way. If your organization already has a configuration management procedure, you should compare the requirements from IEC 61508 to your procedure. Update your process as necessary to be compliant with IEC 61508.

### 4.1 Requirements of IEC 61508

- Apply administrative and technical controls throughout the safety lifecycle in order to manage changes and thus ensure that the specified requirements for functional safety continue to be satisfied
- Guarantee that all necessary operations have been carried out to demonstrate that the required safety integrity has been achieved
- Maintain accurately and with unique identification all configuration items which are necessary to maintain the integrity of the E/E/PE safety-related system
- Apply change control procedures to prevent unauthorized modifications, to document modification requests, to analyze the impact of the proposed modification and to approve or reject the request
- Document configuration information to permit a subsequent audit
- Document and control the release of safety related software.
- Guarantee the composition and building of all product and/or software baselines (including the rebuilding of earlier baselines).



## 4.1.1 A Summation of the Requirements

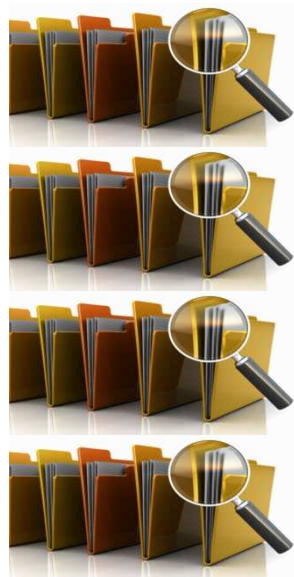
- Identify and Control changes
- Ensure changes are being properly implemented
- Ensure changes are documented properly
- Ensure that changes are reported to those that may be impacted by the change
- Ensure that all configuration items are uniquely identified
- Guarantee that product can be built correctly in a repeatable way





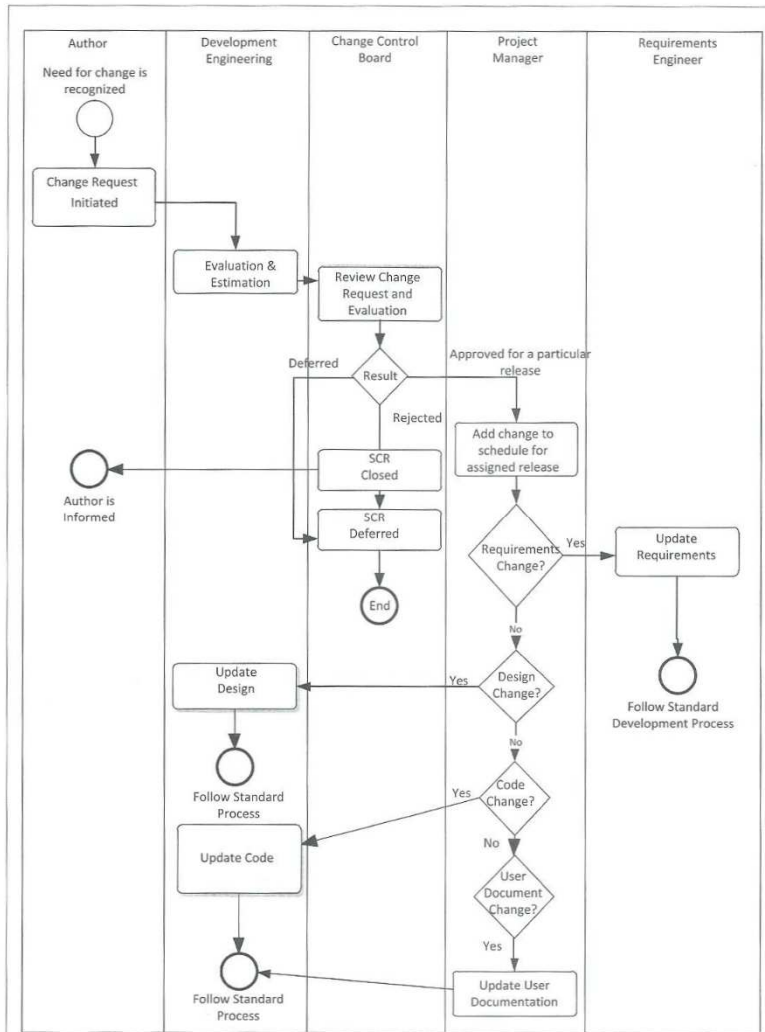
## 4.4 Version Control

Version control manages the versions of a particular configuration item such that the following is achieved:



1. A new unique revision number is assigned to each item each time the item is changed.
2. Comments describing each change are required to be entered before submission of change.
3. Comments describing each change, date of change, author, and revision number can be extracted for every revision.
4. Every revision of electronically stored configuration items can be extracted in its original form.
5. Unauthorized access and modification to files is prevented.
6. A mechanism for locking electronically stored configuration items, forcing serialized change to any given file.
7. Allows for branches to be created which allow for parallel concurrent software development and the ability to later merge changes made by different people.

The version control system is usually the software that manages version control. Configuration items must be submitted to version control by the time they are made part of a baseline. However, configuration items can be submitted to version control prior to being part of a baseline. Submitting an item to version control alone does not make it subject to change control.



## SCR – System Change Request



**Type:**

- New Feature
- New Product
- Fault
- Optimisation

**Status:**

- New
- Evaluation
- CBB review
- Approved
- Deferred
- Not a problem
- Complete
- Test
- Fixed
- Failed
- Feedback

**Severity:**

- High
- Medium
- Low

**Priority:**

- Urgent
- Blocking
- High
- Medium
- Low



### 5.1 Requirements of IEC 61508

- Specify the activities to be carried out for all those who are involved in developing the product.
- Specify the responsibilities of all those who are involved in developing the product.
- Coordinate all safety related activities.
- Specify the policy and strategy for achieving functional safety
- Ensure prompt follow up and satisfactory resolution to action items.
- Ensure that all persons working on the project have the appropriate competence to carry out the duties that they have to perform.
- Ensure that all suppliers have an appropriate quality management system in place.

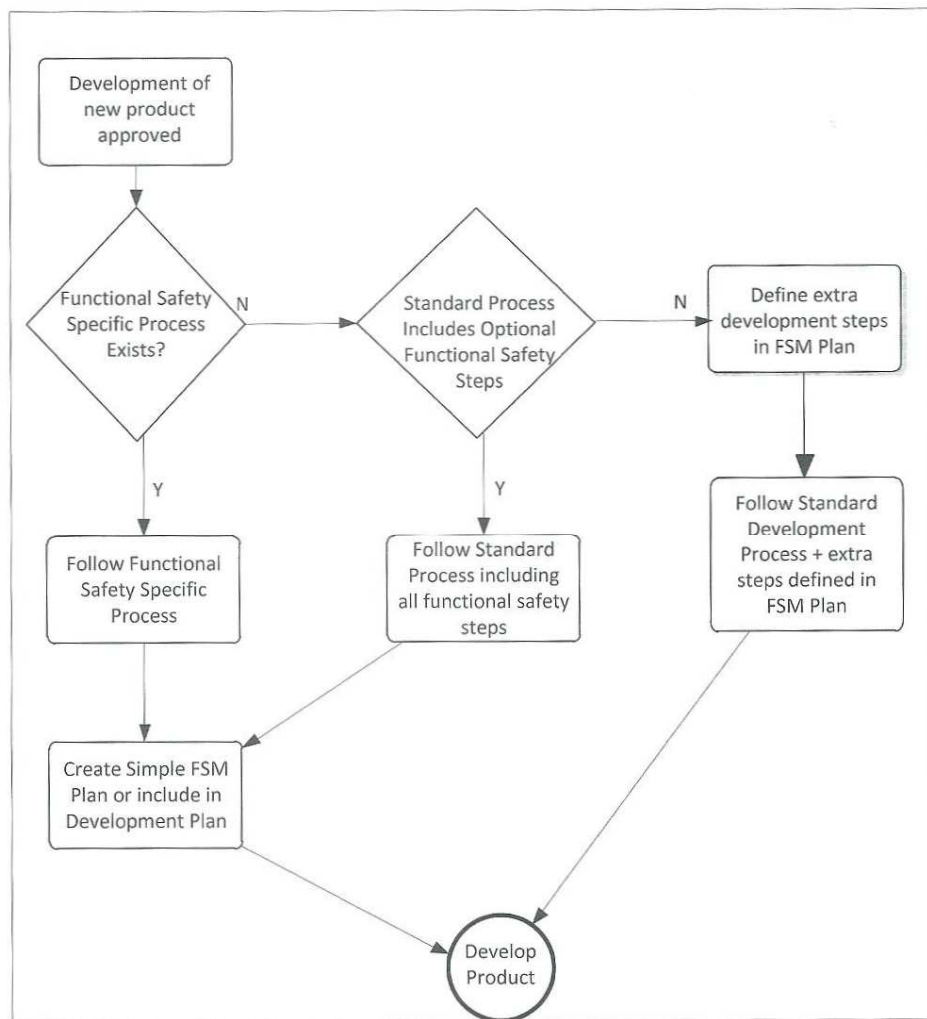


Figure 5.1 Three Possible Paths to Develop IEC 61508 Compliant Products

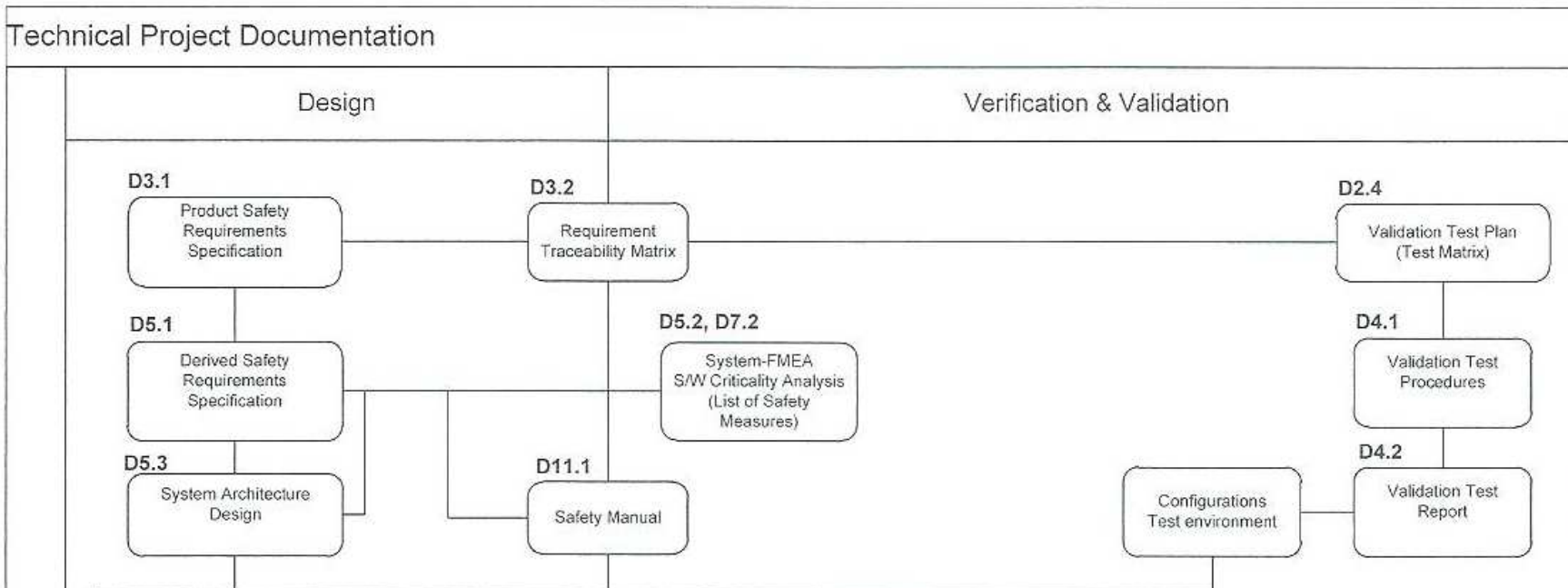
### Role:

- *Product Manager (PrdM)*
- *Project Manager (PM)*
- *System Safety Architect (SSA)*
- *Functional Safety Coordinator (FSC)*
- *Test Team Leader (TTL)*
- *Internal Reviewers (IR)*
- *Quality Management (QM)*

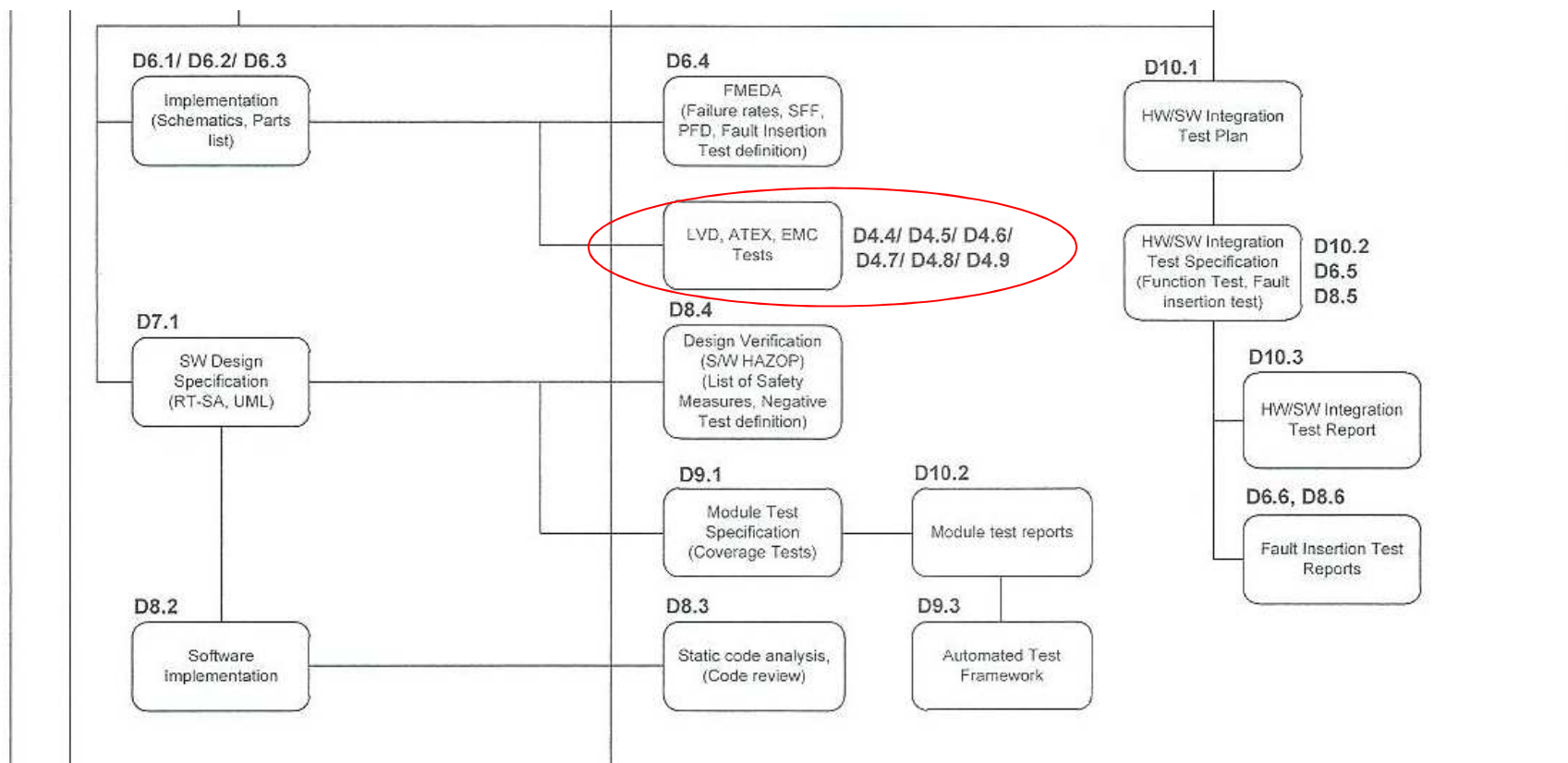
### i grupy

- *Product Release Board (PRB)*
- *Change Control Board (CCB)*









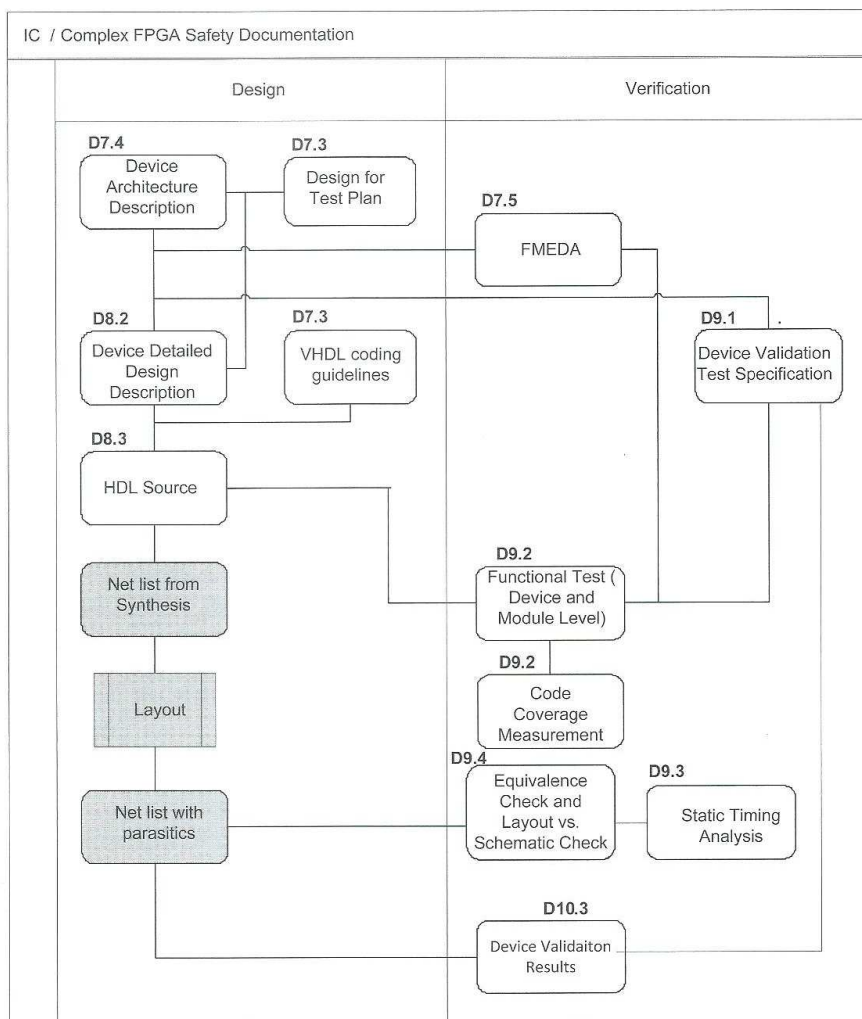


Figure 5.3 IC Safety Documentation



Przykładowy zestaw Dokumentujący układ FPGA



| Input documents |   |
|-----------------|---|
| Doc id          | Name - Description  |
| D1.1            | Market Specification – Defines customer and commercial goals  |
| D1.2            | System requirement specifications – Product specific requirements based on customer and commercial goals. |

| Output documents |  |         |          |        |
|------------------|--|---------|----------|--------|
| Doc id           | Name - Description   | Author  | Approval | Review |
| D3.1             | Safety requirements spec. – Documents safety functions and safety integrity requirements | FSC, DM | PrdM     | All    |

| Verification documents |   |        |          |        |
|------------------------|---|--------|----------|--------|
| Doc id                 | Name - Description  | Author | Approval | Review |
| D3.2                   | Safety requirements spec. Inspection report   | FSC    | PrdM     | n/a    |
| D3.3                   | Traceability between the product safety requirements and the perceived safety needs | FSC    | PrdM     | n/a    |
| D3.4                   | Completed Safety Requirements Checklist   | IR     | PrdM     | n/a    |

Dokumenty: *Create and Inspect Product Safety Requirements*



| Input documents |                                  |
|-----------------|----------------------------------|
| Doc id          | Name - Description               |
| D1.2            | System requirement specification |
| D3.1            | Safety requirements spec.        |

| Output documents |  |           |          |        |
|------------------|--|-----------|----------|--------|
| Doc id           | Name - Description   | Author    | Approval | Review |
| D2.4             | (Validation) Test Plan – Plan showing how all requirements will be validated by documenting test objectives. | FSC       | TL       | DM, TL |
| D4.8             | Environmental Stress and EMC / EMI Test specification  | Test Team | TL       | DM, TL |

| Verification documents |   |        |          |        |
|------------------------|---|--------|----------|--------|
| Doc id                 | Name - Description  | Author | Approval | Review |
| D3.5                   | Safety Validation Plan Inspection Report                                  | FSC    | PrdM     | n/a    |
| D3.6                   | Forward Traceability from safety requirements to safety validation tests  | FSC    | PrdM     | n/a    |
| D3.7                   | Backward Traceability from safety validation tests to safety requirements | FSC    | PrdM     | n/a    |
| D3.8                   | Completed Safety Validation Test Plan Checklist                           | IR     | PrdM     | n/a    |

Dokumenty: *Create and Inspect Safety Validation Test Plan*





| Input documents |                                  |
|-----------------|----------------------------------|
| Doc id          | Name - Description               |
| D1.2            | System requirement specification |
| D3.1            | Safety requirements spec.        |
| D5.1            | System architecture description  |
| D5.3            | Derived Safety Requirements      |
| D5.2            | System-FMEA                      |

| Output documents |  |             |           |            |
|------------------|--|-------------|-----------|------------|
| Doc id           | Name - Description                         | Author      | Approval  | Review     |
| D6.1             | Circuit descriptions                       | Design team | HW sub-PM | All HW-dev |
| D6.2             | Circuit diagrams                           | Design team | HW sub-PM | All HW-dev |
| D6.3             | Layouts, part lists                        | Design team | HW sub-PM | All HW-dev |
| D6.4             | Device Safety Requirements                 | Design team | HW sub-PM | All HW-dev |
| D9.1             | Device Validation Test Plan and Procedures | Design team | HW sub-PM | All HW-dev |
| D7.4             | Device Architecture Description            | Design team | HW sub-PM | All HW-dev |
| D8.2             | Device Detailed Design Description         | Design team | HW sub-PM | All HW-dev |
| D8.3             | HDL Source Code                            | Design team | HW sub-PM | All HW-dev |

Dokumenty:  
*Detailed  
 Hardware  
 Design and  
 Component  
 FMEDA*

| Verification documents |  |                      |                  |                         |
|------------------------|--|----------------------|------------------|-------------------------|
| Doc id                 | Name - Description   | Author               | Approval         | Review                  |
| D6.4                   | Component FMEDA  | Design team<br>exida | HW sub-PM<br>FSC | n/a                     |
| D6.5                   | Fault insertion test spec. – Test plan where faults are inserted in order to verify the FMEDA results. | Design team          | HW sub-PM<br>FSC | All<br>HW-dev.<br>TL    |
| D9.2                   | Functional Test Plans and Results (Device and Module Level)  | Design team          | HW sub-PM        | All<br>HW-dev           |
| D7.3                   | Design for Test (DFT) Plan   | Design team          | HW sub-PM        | All<br>HW-dev           |
| D9.4                   | Equivalence Check and Layout vs. Schematic Check (LVS)   | Design team          | HW sub-PM        | All<br>HW-dev           |
| D9.3                   | Static Timing Analysis   | Design team          | HW sub-PM        | All<br>HW-dev           |
| D6.6                   | Hardware Inspection Report   | Design Team          | HW sub-PM        | n/a                     |
| D6.7                   | Component De-rating Analysis   | Design Team          | HW sub-PM        | HW sub-PM               |
| D7.5                   | HDL Inspection Report  | Design Team          | HW sub-PM        | n/a                     |
| D6.8                   | Communications Analysis (if relevant)  | Design Team          | FSC,<br>SSA      | HW sub-PM,<br>SW sub-PM |
| D7.6                   | Design Rule Check Results  | Design Team          | HW sub-PM        | All HW-dev              |

Dokumenty:  
*Detailed  
Hardware  
Design and  
Component  
FMEDA*

# Metodyka zgodna z IEC 61508

## Functional Safety Management



| Input documents |                                  |
|-----------------|----------------------------------|
| Doc id          | Name - Description               |
| D1.2            | System requirement specification |
| D3.1            | Safety requirements spec.        |
| D5.1            | System architecture description  |

| Output documents |                                   |             |           |         |
|------------------|-----------------------------------|-------------|-----------|---------|
| Doc id           | Name - Description                | Author      | Approval  | Review  |
| D7.1             | Software architecture description | Design team | SW Sub-PM | FSC, DM |

| Verification documents |  |                   |          |           |
|------------------------|--|-------------------|----------|-----------|
| Doc id                 | Name - Description   | Author            | Approval | Review    |
| D7.2                   | Safety criticality analysis and HAZOP – Documents which components are safety related and which are not.   | Design team exida | FSC      | SSA, DM   |
| D7.6                   | Qualification and Confidence-from-Use for pre-existing software components – Documents previous use and/or previous verification done for existing components which are being re-used. | SSA, FSC          | DM       | n/a       |
| D7.7                   | Software architecture inspection report  | Design Team       | PrdM     | n/a       |
| D7.8                   | Forward and backward traceability between software safety requirements and software architecture   | Design Team       | FSC      | SW-sub PM |
| D7.9                   | Completed Software Architecture and Design Checklist   | IR                | PrdM     | n/a       |

Dokumenty:  
*Software Architecture Design and Critically Analysis and HAZOP (Hazard and Operability Study)*

IEC61882  
*„Hazard and operability studies (HAZOP studies) – Application guide”*





| Input documents |  |
|-----------------|--|
| Doc id          | Name - Description   |
| D3.1            | Safety requirements spec.  |
| D11.1           | Safety Manual  |
| D2.4            | (Validation) Test Plan – Plan showing how all requirements will be validated by documenting test objectives. |

| Output documents |   |           |          |               |
|------------------|---|-----------|----------|---------------|
| Doc id           | Name - Description  | Author    | Approval | Review        |
| D4.1             | Safety validation test specification – Documents detailed test procedures used to validate that each safety requirement has been met. | Test Team | TL       | FSC DM<br>SSA |

Detailed Validation Procedures





# Metodyka zgodna z IEC 61508

## Functional Safety Management



| Input documents |                                       |
|-----------------|---------------------------------------|
| Doc id          | Name - Description                    |
| D1.2            | System requirement specification      |
| D3.1            | Safety requirements spec.             |
| D7.1            | Software architecture description     |
| D7.2            | Safety criticality analysis           |
| D7.3            | Software design and coding guidelines |

Detailed  
Software  
Design

| Output documents |                                      |             |           |              |
|------------------|--------------------------------------|-------------|-----------|--------------|
| Doc id           | Name - Description                   | Author      | Approval  | Review       |
| D8.2             | Detailed Software design description | Design team | SW Sub-PM | Peer-to-peer |

| Verification documents |  |                      |          |           |
|------------------------|--|----------------------|----------|-----------|
| Doc id                 | Name - Description   | Author               | Approval | Review    |
| D8.6                   | Detailed Software Design Inspection Report   | Design team<br>exida | FSC      | SSA, DM   |
| D7.9                   | Completed Software Architecture and Design Checklist   | IR                   | PrdM     | n/a       |
| D7.10                  | Forward Traceability between software safety derived requirements and detailed software design | Design Team          | FSC      | SW-sub PM |



# Metodyka zgodna z IEC 61508

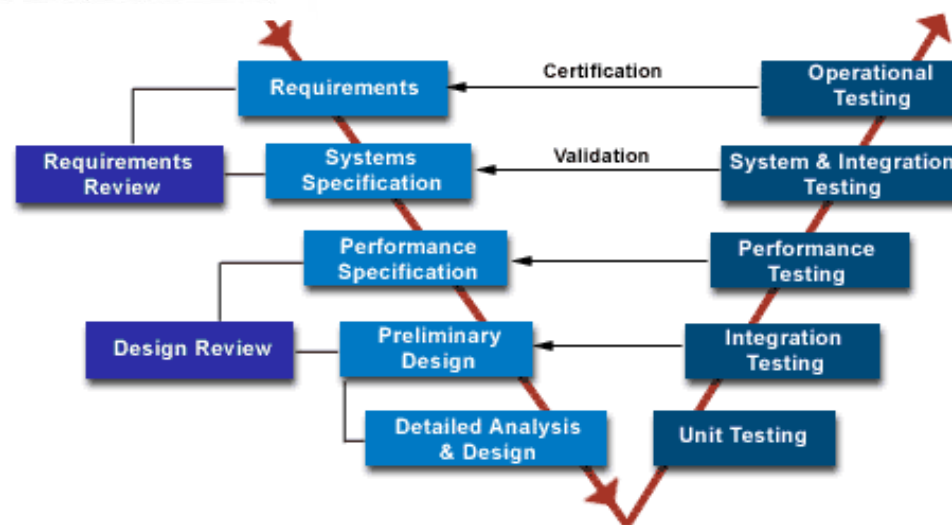
## Functional Safety Management



| Input documents |                                   |
|-----------------|-----------------------------------|
| Doc id          | Name - Description                |
| D5.1            | System architecture description   |
| D7.1            | Software architecture description |
| D7.2            | Safety criticality analysis       |

| Verification documents |                                      |                      |          |         |
|------------------------|--------------------------------------|----------------------|----------|---------|
| Doc id                 | Name - Description                   | Author               | Approval | Review  |
| D10.1                  | HW/SW Integration Test Plan          | Design team<br>exida | FSC      | SSA, DM |
| D10.2                  | HW/SW Integration Test Specification | Design team<br>exida | FSC      | SSA, DM |

## Integration Test Plan





### Inspect Code & Static Analysis on Code

| Input documents |  |
|-----------------|--|
| Doc id          | Name - Description   |
| D5.1            | System architecture description  |
| D7.1            | Software architecture description  |
| D8.2            | Detailed Software design description   |
| D7.2            | Safety criticality analysis and HAZOP – Documents which components are safety related and which are not. |

| Output documents |                                |             |           |        |
|------------------|--------------------------------|-------------|-----------|--------|
| Doc id           | Name - Description             | Author      | Approval  | Review |
| D8.2             | Source Code                    | Design team | SW Sub-PM | n/a    |
| D8.3             | Source Code Inspection Reports | Design team | SW Sub-PM | n/a    |
| D8.3             | Static Analysis Results        | Design team | SW Sub-PM | n/a    |

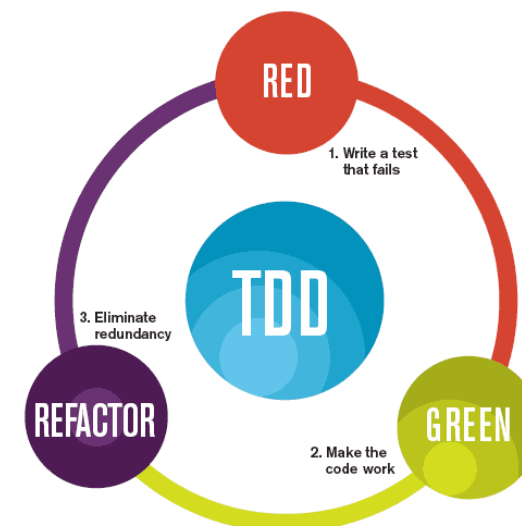


### Unit Test Code

The code is tested on the unit level prior to being integrated with other code. All data must be recorded and analyzed for discrepancies between expected and real results.

| Input documents |  |
|-----------------|--|
| Doc id          | Name - Description                                   |
| D8.2            | Software design description                          |
| D8.3            | Commented source code                                |
| D8.4            | Safety criticality analysis including Software HAZOP |

| Output documents |  |             |           |           |
|------------------|--|-------------|-----------|-----------|
| Doc id           | Name - Description   | Author      | Approval  | Review    |
| D9.5             | Unit Test Plans  | Design team | SW Sub-PM | n/a       |
| D9.6             | Unit Test Results  | Design team | SW Sub-PM | n/a       |
| D9.7             | Forward Traceability between detailed software design and module test specifications | Design Team | FSC       | SW-sub PM |
| D9.8             | Forward Traceability between detailed software design and software verification      | Design Team | FSC       | SW-sub PM |



The mantra of Test-Driven Development (TDD) is "red, green, refactor."

Keep on a straight path with proper unit testing.







### 5.2.5 Development Tools

The Functional Safety Management plan should document all development tools used on the project. The following information should be documented for each tool:

**Type** – A general classification of the tool

**Tool, Version** – The specific name of the tool and the version number used on the project

**Criticality** – A classification of the effect on safety that the tool could have. The following classifications should be used [1], Part 4, section 3.2.11::

- T1 – generates no outputs which can directly or indirectly contribute to the executable code (including data) of the safety related system,  
NOTE – T1 examples include: a text editor or a requirements or design support tool with no automatic code generation capabilities; configuration control tools.
- T2 – supports the test or verification of the design or executable code, where errors in the tool can fail to reveal defects but cannot directly create errors in the executable software.  
NOTE – T2 examples include: a test harness generator; a test coverage measurement tool; a static analysis tool.
- T3 – generates outputs which can directly or indirectly contribute to the executable code of the safety related system.  
NOTE – T3 examples include: a tool to change set-points during system operation; an optimizing compiler where the relationship between the source code program and the generated object code is not obvious; a compiler that incorporates an executable run-time package into the executable code.



| Type                            | Tool, Version  | Criticality                 | Tool Suitability                        |
|---------------------------------|--|-----------------------------|---|
| Safety requirements tracking    | SafetyCaseDB, V6   | T1                          | Not required for T1                     |
| CASE                            | Sparx Enterprise Architect, V6   | T1, without code generation | Not required for T1                     |
| CASE                            | iLogix Rhaposdy for C, V5  | T3, with code generation    | Confidence from use and software HAZOP. |
| Change request Error tracking   |  | T1                          | Not required for T1                     |
| Configuration management        |  | T1                          | Not required for T1                     |
| Version control                 |  | T3                          | Confidence from use and software HAZOP. |
| Make                            | NMAKE32  | T3                          | Confidence from use and software HAZOP. |
| IDE – Editor, Print beautifier  | Microsoft Visual Studio  | T1                          | Not required for T1                     |
| Compiler                        | IAR, Keil, Intel   | T3                          | Confidence from use and software HAZOP  |
| Linker / locater, target loader |  | T3                          | Confidence from use and software HAZOP  |
| Static analysis tool            | PC-LINT with exida control file  | T2                          | Software HAZOP                          |
| VHDL analysis tool              | SpyGlass   | T2                          | Confidence from use.                    |
| Test coverage analysis          | Not used, manual coverage determination                                | T2                          | Not Applicable                          |
| Test automation                 |  | T2                          | Software HAZOP                          |
| Preferred component database    | Exida Electrical and Mechanical Component Reliability Handbook (EMCRH) | T2                          | Publicly available third party database |
| CAD PCB layout system           |  | T2                          | Confidence from use                     |



# Metodyka zgodna z IEC 61508

## Safety Requirements/ Validation Test Planning



### 6.1 Requirements of IEC 61508

- Specify the safety functions or element safety functions to be implemented for a given subsystem or product
- Specify the safety integrity requirements for a given subsystem or product
- Specify the requirements such that they are well understood and able to be validated
- Verify that the requirements are complete and correct



### 7.1 Requirements of IEC 61508



- Plan how each safety requirement will be validated to show that the safety related system meets all of the requirements for safety in terms of the required safety functions and the required safety integrity
- Plan the validation after the safety requirements review as a means to verify the sufficiency of the safety requirements and that requirements are non-ambiguous and able to be validated



**Dziękujemy...**

Dziękuję za uwagę

